## **TECHMIRE**

die casting solutions



## FOR MODEL 22NT

Machine conversion from 22NT clamping system into a 22-24NTX

- Provide more space for cavity. Die block size increase from
- 4 inch <sup>2</sup> / 2580 mm<sup>2</sup> up to 10.0 inch <sup>2</sup> / 6500mm<sup>2</sup>
- Clamping force upgrade to 7.9 -10 tons (us) / 7.2 9.1 metric ton
- Provide tougher resistance to hold and seal mold at parting line.
- Changes made only to the front of the machine.
- -Take less than four (4) days to install.
- Kit is assembled at customer location. No need to send back the machine.
- Kit come with all four (4) model 24 toggles, links, cylinders mounted on a new machine platen with the reinforcement ring.